

the **smart** choice[®]

We proudly support the development of green product innovations, and we are committed to developing and improving our entire product line with respect to the environment.





DISCOVER ROCKCAST®, THE SMART CHOICE.



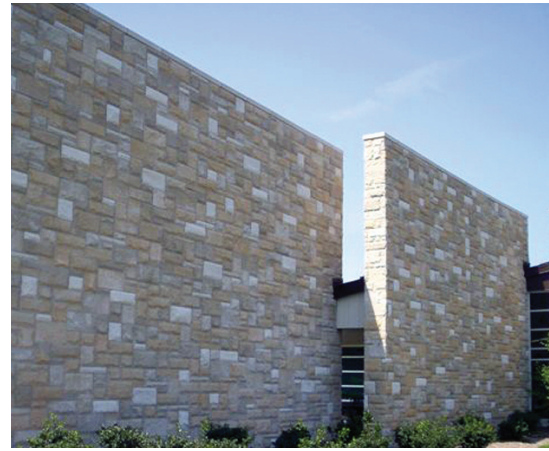
Many Reading Rock products contribute to the achievement of LEED credits on projects. With several LEED APs on staff, we proudly support the development of green product innovations, and we are committed to developing and improving our entire product line with respect to the environment.

Since 1947, Reading Rock, Inc.® has manufactured innovative, high-quality masonry products and is currently one of the country's largest cast stone producers. We are also leaders in green practices. We prove this by maintaining several LEED APs in house, and by being one of the first cast stone manufacturers to devote resources to products with supplementary cementitious replacement materials. RockCast is a ground-breaking cast stone masonry product offering great versatility in application for use with exterior or interior masonry walls, as a veneer, or as architectural features, trim, or facing for buildings. With a classic look and texture, RockCast offers the structural integrity of natural limestone, sandstone, and granite and can withstand extreme weather conditions.

RockCast Advantages

- **Design options** — RockCast is available in our Architectural Masonry Veneer Series, Custom Cast Stone Series, Ashlar Series, Caliza Stone Series and Architectural PreCast Series.
- **Availability** — Reading Rock offers various service programs providing flexibility in meeting the timing and budget needs of your project.
- **One of the best warranties in the industry** — From the plant floor to the job site, your 100% satisfaction is our goal with our Lifetime Warranty.
- **Backed by experience** — RockCast is created with pride by the knowledgeable, experienced professionals at Reading Rock. Every member of the RockCast team is dedicated to your project and is capable of assisting you at every stage of your project.

- **NPCA Plant Certification** — Reading Rock is certified by the National Precast Concrete Association (NPCA) for meeting the highest standards for plant facilities, production, and quality control procedures.
- **APA Approved** — Reading Rock's manufacturing facility is an Architectural Precast Association (APA) approved plant for producing custom cast stone.
- **The LEED Advantage** — RockCast is a superior material for sustainable building. It is durable and highly reflective to reduce the heat island effect. RockCast also uses local materials and take advantage of thermal mass for better energy efficiency. Reading Rock's use of supplementary cementitious replacement materials can also help you achieve additional LEED credits on your projects.



Five Series Equals More Options

To simplify as well as expand your design options, our complete line of RockCast products is available in the same or similar colors. The Architectural Masonry Veneer Series, Custom Cast Stone Series, Ashlar Series, Caliza Stone Series and Architectural PreCast Series products are produced from a similar mix design, ensuring the uniformity and color consistency you want in your designs.

Architectural Masonry Veneer Series — Superior Quality, Super Fast

The RockCast Architectural Masonry Veneer Series is a superior-quality, highly durable cast stone product that can be used at grade for the best performance. The product exceeds ASTM test specification C90 and was the first cast stone product to be manufactured on a machine.

This exceptional product is simple to install, requires little maintenance and is easy to clean. Through the Ready Service Program, Buffstone and Crystal White are in stock and available today! Our additional 26 standard colors are available in three weeks. The Architectural Masonry Veneer Series is available in eight standard sizes and a variety of textures, choosing from 28 solid or blended colors.



Custom Cast Stone Series — Designed Your Way

Complementing the Architectural Masonry Veneer Series, the Custom Cast Stone Series is created by combining state-of-the-art technology with old world craftsmanship and low maintenance. Produced to ASTM C1364, the Custom Cast Stone Series gives you flexibility in design and is available in all 28 standard solid colors.



Ashlar Series — Flexibility in Design

The Ashlar Series features Cantera Stone, Muro Stone, and Cut Stone, offering a tremendous range of design options. All lines are consistently produced to ASTM standards, ensuring quality product performance. Ashlar products provide a longer life cycle than most natural stone products, and are also easier to install and maintain.

Cantera Stone units with physical dimensions and characteristics comply with ASTM C55 (concrete brick) and the physical properties of ASTM C568 (limestone dimension stone). Muro Stone and Cut Stone comply with ASTM C90.

Caliza Stone Series — Cost-effective Quality

With competitive pricing, Caliza Stone is a great alternative when budgets do not accommodate RockCast Architectural Units. It comes with a natural look and similar sizes and textures as other RockCast products, and the chiseled product maintains the hand crafted look. It is available in smooth, split, and chisel faced, with six colors available in three weeks or less. Caliza Stone used at grade, features low absorption, and comes with a Lifetime Warranty.

Architectural PreCast — The Stone Standard

Architectural PreCast is ideal for areas that have excessive surface wear, as well as for structural window heads, longer sills/copings, panels, one piece arches and heads, masonry soffits, step treads, and sign panels. It can utilize rebar and can be structural to carry the veneer. This series matches color and texture of cast stone without typical bugholes and allows for specialized anchoring with rebar, tie backs, weld plates, and other anchoring requirements.

Choose the Service Program that's Right for Your Project!

The right products on time, every time!

For the fastest delivery, select from our Ready Shape Catalog containing pre-engineered profiles and receive product in three weeks. Reading Rock keeps many products in stock, but when the project requires custom detailing, work with our experienced, project management staff through our various service programs to meet the timing and budget needs of the project.

RockCast Installation

RockCast must be installed according to ASTM masonry specifications and NCMA TEK Bulletins within the guidelines of local building codes. For access to NCMA TEK Bulletins, go to www.readingrock.com for a direct link.

RockCast Cleaning

RockCast can be cleaned by wetting down the surface before using the appropriate Sure Klean® masonry cleaners, following the manufacturer's directions, and brushing and rinsing off thoroughly. Power washing, sandblasting, and the use of muriatic acid are not recommended procedures for cleaning RockCast. Obvious chips can be repaired with a touchup patch kit furnished by Reading Rock.



See your project in 28 colors!

Buffstone and Crystal White are stock colors for most items. Choose from an additional 26 standard colors, ready in 3-6 weeks, depending on the service program you select.

MONOTONE*



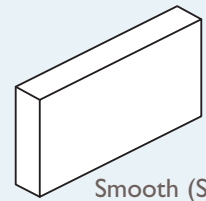
BLENDS*



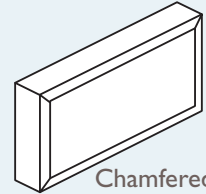
These photographs are a close representation of our actual colors. Due to photographic reproduction limitations, exact color fidelity is difficult to obtain. Actual samples should always be viewed before making a final decision.

*Available in Architectural Masonry Veneer series and Muro Stone series.

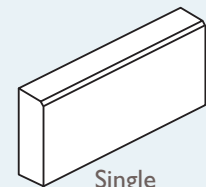
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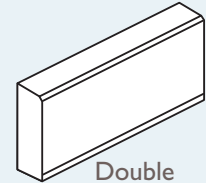
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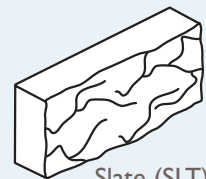
Chamfered (CF)



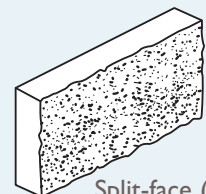
Single Chamfered (SCF)



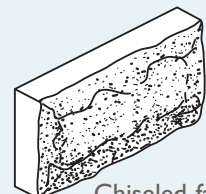
Double Chamfered (DCF)



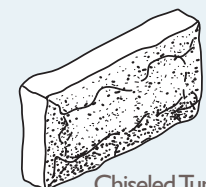
Slate (SLT)



Split-face (SPL)



Chiseled-face (CH)



Chiseled Tumbled (CTST)

ASHLAR SERIES



Brindle



Old Ohio



Sandstone



Stone Creek

CALIZA STONE



Stone



Old Ohio



Stone Creek



Sandstone



Wheat



Old Mississippi

Reading Rock's commitment to sustainability and environmental responsibility involves our every process and product and we're using supplementary cementitious replacement materials to further reduce waste, improve energy efficiency, and lower greenhouse gas emissions.

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About Reading Rock, Inc.

Reading Rock is an American company that has had a passion for manufacturing quality masonry products since 1947. Our philosophy for excellence is captured in our resolute focus on the best People, Products and Processes. Our level of dedication began on a small scale as a block manufacturer in Reading, Ohio. Today Reading Rock is known for product and processes innovation and the ability to deliver large-scale projects quickly and efficiently. Reading Rock is recognized as a market leader having introduced Paverlock interlocking concrete pavers, Allan Block segmental retaining walls, and RockCast, the nation's first machine-made cast stone product. With state-of-the-art technology, certified technicians, in-house architects and engineers, and our focus on continuous improvement, all Reading Rock products come with a Lifetime Warranty. We are proud to lead the way in implementing new green practices to better our environment. Many Reading Rock products contribute to the achievement of LEED credits on projects. And with several LEED APs on staff, we are committed to developing and improving our entire product line with respect to the environment.

Conducting business throughout the United States, Reading Rock strengthens American communities. Our core values of Responsibility, Openness and honesty, Continuous improvement, Knowing the customer, and Safety are firmly rooted in the Reading Rock team. As part of living these values Reading Rock supports and helps finance the initiatives of the International Rett Syndrome Foundation (IRSF).

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